11333 Todd Street : Houston, Texas 77055 P 713.680.3000 : F 713.681.2900 www.tmarks.com 01/15/11

EMBROIDERY

EMBROIDERY CONFIGURATION 100 Tajima sewing heads.

1 - 1 head machine
1 - 4 head machine
1 - 6 head machine
1 - 15 head machine
4 - 18 head machine
2 Singer sewing machines

SEWING AREAS

Cap front:	5" w x 2.5" h	**Left chest:**	5" w x 3" h	**Cuffs:**	2" w x 0.5" h
Cap front and both sides:	12" w x 2.5" h	**Full Back or front:**	12" w x 10" h	**Sleeve:**	3.5" w x 3.5" h
Visors:	3.5" w x 1.25" h	**Extra large back or front:**	14" w x 14" h		

THREADS ***Refer to our stock color chart for thread colors at no extra charge.***

Special Threads - Special order per cone per embroidery head used (quote will be given per job - minimum 12 cones). Add 10¢ per each additional 2,000 stitches $10.00
Metallic Threads - Gold & Silver per piece up to 19,999 stitches $0.75

THREAD COLOR CHANGES The original color way and one color way change are included. Per additional color way change add $6.00

BACK ORDERS Per piece change will remain the same Arrangements must be made when the order is being processed and completed within 30 days. $10.00

SCREEN PRINTING

SCREEN PRINTING CONFIGURATION

1 - 16 color automatic
2 - 14 color automatics
1 - 10 color automatic
2 - 8 color automatic
1 - 6 color automatic
1 - 4 color manual
1 - digital garment printer

SCREEN CHARGES AND IMPRINT AREA ***Standard sized screens with standard placement are included for spot color pricing.***

Youth: 11"w x 11"h. **Adult:** 15.5"w x 17"h. **Special placement will be quoted.**
Halftones: When a second screen needs to be used, only the screen will be charged. If a third screen is needed, it will be charged as a regular color with a running charge $30.00
Additional or replacement regular and youth screens. Per color. $30.00

BANDANA AREA 17"w x 17"h (max 2 colors). **Set up per new and repeat orders.** Loose registration required as no underprint or flash is used due to material shrinkage. Must be Augusta # 2226 100% cotton or Caroline # 4800 USA made. $45.00

OVERSIZED PRINTING SET UPS ***Loose registration required as no underprint or flash on jumbo is used. This means bright whites on darks can't be accomplished.***

Half wing pallets and Jumbo: Max. 23"w x 27"h (144 min. quantity max imprint 4 colors). **Set up per new and repeat orders**. Includes 2 pallet sizes and 1 set of films. $190.00
Oversized:17.5" W x 20" H. **Set up per new and repeat orders**. $45.00
Additional pallet changes when needed $95.00

PROCESS PRINTING ***Creative or editing art will be charged as needed.***

Simulated or 4 Color Process Printing: Priced as **8 color specialty printing** on all colors of garments including white.
Price includes screens set up and separations up to 11"x 14" (Minimum 144 pieces) $375.00
Repeat set up for all process orders (Minimum 144 pieces) $125.00
Black and White pictures are priced as **4 color specialty printing** on all colors of garments including white. Screen set up and separations $65.00

SPECIAL INKS PRICING

Special inks: High density, Gels, Reflective, Puff, Crystalina, Discharge and Glitter inks have a screen and a run charge $30.00
Determine the normal print price for all colors to be printed and then add per color for each special ink $ 0.20
Example: A three color print (black, red and high density red) would be priced as a 3 color with a screen and run charge for Hi Density.
Generally only one specialty ink can be used per print.
CPSIA Tracking Conformity set up for first order only (www.SafeInk.net). Non-phthalate ink used $15.00
Foil set up per imprint location $30.00
Foil application per imprint location (remember to add the foil base as an imprint color) $1.90

PMS COLOR MIX Refer to our stock color chart for over 100 stock inks available at no charge. Custom mixes will be charged $22.50

COLOR CHANGES OR COPY CHANGES Plus extra screens if needed $22.50

SPECIAL CONSIDERATIONS

Overs/Under (ALL orders must be specified to ship over or under)
Ship Overs: (3% over or a minimum of 1 per size and color will be ordered) Defects and misprints will be pulled and the remainder shipped.
Your original sizes will be met. Those over the original order will be billed at 50%. **Exact count ask for a quote as up to 20% extra charges apply.**
Ship Unders: Defects and misprints are pulled and remainder is shipped and billed .
Youth shirts: When adding youth shirts to an adult order or adult to a youth order (if the size of the art changes), the combined quantity price would be used for both youth and adult goods. An art charge and all new screens will be charged for resized artwork. A second design number will be issued.
Combined Whites/Darks: These orders can be combined for a total quantity price by using the price of the more expensive print.
i.e. Use dark price for order with both white and dark garments on the same order. Ink color changes and/or screen charges may apply.